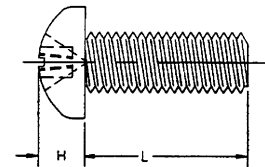
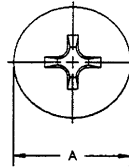


ALLOY SCREWS - FULL THREAD

NAS600 thru 604 PHILLIPS PAN HEAD

MATERIAL - ALLOY STEEL (8740)
HEAT TREAT - 160,000 - 180,000 PSI
FINISH - CADMIUM PER QQ-P-416

FINISH CODE: () TYPE I CLASS 2
(P) TYPE II CLASS 2
(B) TYPE II CLASS 2
BLACK CHROMATE



TYPE I



TYPE II



BLACK CHROMATE

	NAS600			NAS601			NAS602			NAS603			NAS604	
THREAD	4-40			6-32			8-32			10-32			1/4-28	
A	.205-.219			.256-.270			.306-.322			.357-.373			.473-.492	
H	.070-.080			.087-.097			.105-.115			.122-.133			.162-.175	
TENSILE LBS/MIN	960			1430			2230			3180			5790	
L	DASH #			DASH #			DASH #			DASH #			DASH #	
	CAD I	CAD II	BLK	CAD I	CAD II	BLK	CAD I	CAD II	BLK	CAD I	CAD II	BLK	CAD I	CAD II
0.188	3	3P	-	3	3P	-	3	3P	-	-	3P	-	-	-
0.250	4	4P	4B	4	4P	4B	4	4P	4B	4	4P	4B	-	-
0.312	5	5P	5B	5	5P	5B	5	5P	5B	5	5P	5B	-	-
0.375	6	6P	6B	6	6P	6B	6	6P	6B	6	6P	6B	-	6P
0.438	7	7P	7B	7	7P	7B	7	7P	7B	7	7P	7B	7	7P
0.500	8	8P	8B	8	8P	8B	8	8P	8B	8	8P	8B	8	8P
0.562	9	9P	-	9	9P	9B	9	9P	9B	9	9P	-	9	9P
0.625	10	10P	-	10	10P	10B	10	10P	-	10	10P	10B	10	10P
0.688	-	11P	-	-	11P	-	11	11P	-	11	11P	11B	11	11P
0.750	-	12P	-	12	12P	12B	12	12P	-	12	12P	12B	12	12P
0.813	-	-	-	13	13P	-	13	13P	-	13	13P	-	13	13P
0.875	-	-	-	-	14P	14B	14	14P	-	14	14P	-	14	14P
0.938	-	-	-	15	15P	15B	15	15P	-	15	15P	-	15	15P
1.000	16	16P	-	16	16P	-	16	16P	-	16	16P	-	16	16P
1.125	-	-	-	-	18P	-	-	18P	-	18	18P	-	18	18P
1.250	-	20P	-	-	20P	-	20	20P	-	20	20P	-	20	20P
1.375	-	-	-	22	22P	-	22	22P	-	22	22P	-	22	22P
1.500	24	24P	-	24	24P	24B	24	24P	-	-	24P	-	24	24P