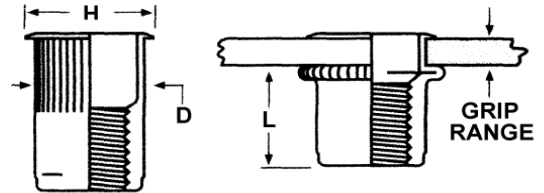


INSERTS,

AKS LOW PROFILE HEAD

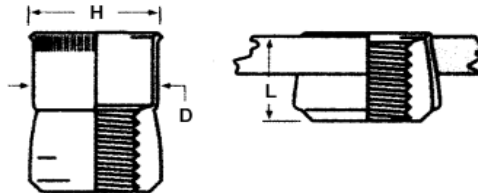
MATERIAL - STEEL 1010, 1008
FINISH - ZINC DICHROMATE



| PART NUMBER | THREAD | GRIP RANGE | D MAX | H DIM | L MAX |
|---------------|--------|------------|-------|-------|-------|
| ASK4-632-80 | 6-32 | .020-.080 | 0.265 | 0.310 | 0.640 |
| AKS4-832-80 | 8-32 | .020-.080 | 0.265 | 0.310 | 0.640 |
| AKS4-1032-130 | 10-32 | .020-.130 | 0.296 | 0.340 | 0.845 |
| AKS4-420-165 | 1/4-20 | .027-.165 | 0.39 | 0.455 | 1.005 |

ATS VARIABLE GRIP

MATERIAL - STEEL 1010, 1110
FINISH - CAD TYPE I PER QQ-P-416



| PART NUMBER | THREAD | D MAX | H DIM | L MAX |
|-------------|---------|--------|-------|-------|
| ATS2-440 | 4-40 | 0.1875 | 0.211 | 0.495 |
| ATS2-632 | 6-32 | 0.2185 | 0.240 | 0.505 |
| ATS2-832 | 8-32 | 0.2495 | 0.269 | 0.505 |
| ATS2-1024 | 10-24 | 0.2805 | 0.306 | 0.520 |
| ATS2-1032 | 10-32 | 0.2805 | 0.306 | 0.520 |
| ATS2-420 | 1/4-20 | 0.3745 | 0.400 | 0.760 |
| ATS2-428 | 1/4-28 | 0.3745 | 0.400 | 0.760 |
| ATS2-518 | 5/16-18 | 0.4995 | 0.528 | 0.770 |
| ATS2-524 | 5/16-24 | 0.4995 | 0.528 | 0.770 |
| ATS2-823 | 1/2-13 | 0.7845 | 0.800 | NA |