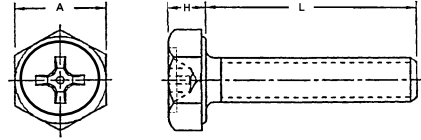


ALLOY SCREWS

NAS1096 PHILLIPS HEX HEAD

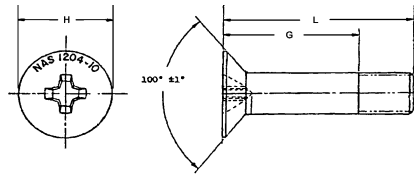
MATERIAL - ALLOY STEEL PER MIL-S-6049
FINISH - CAD PLATE PER QQ-P-416 TYPE II



THREAD	6-32	8-32	10-32
A	0.246	0.246	0.308
H	0.088	0.103	0.113
TENSILE LBS/MIN	1120	1740	2490
L	DASH	DASH	DASH
0.250	-	2-4	-
0.312	-	2-5	3-5
0.375	1-6	2-6	3-6
0.438	1-7	2-7	3-7
0.500	1-8	2-8	3-8
0.562	1-9	2-9	3-9
0.625	1-10	2-10	3-10
0.750	1-12	2-12	3-12
0.750	1-12	2-12	3-12
0.875	1-14	2-14	3-14
1.000	1-16	2-16	3-16
1.125	-	2-18	3-18
1.250	1-20	2-20	3-20
1.375	-	-	3-22
1.500	1-24	-	3-24

NAS1202 / 1203 PHILLIPS 100 DEG FLAT HEAD (CLOSE TOL)

MATERIAL - ALLOY STEEL PER MIL-S-6049
FINISH - CAD PLATE PER QQ-P-416 TYPE II



THREAD		8-32	10-32
H		0.309	0.357
TENSILE LBS/MIN		1740	2490
DOUBLE SHEAR LBS/MIN		4010	5380
G	L	NAS1202 DASH	NAS1203 DASH
0.125	0.401	2	2
0.188	0.464	3	3
0.250	0.526	4	4
0.312	0.588	5	5
0.375	0.651	6	6
0.438	0.714	-	7
0.500	0.776	-	8
0.562	0.838	-	9
0.625	0.901	-	10